



Product Name: Reactive Dye 2 Ink Blue  
MSDS No.031-34W04BC  
First issue: Apr 11, 2008  
Revised:  
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# Material Safety Data Sheets

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

## 1. Product and Company Identification

Product Name : Reactive Dye 2 Ink Blue  
Product Code : SPC-0357BL-A, 0393BL-A  
General Use : Ink jet printing ink  
Product Description : Reactive Dye 2 ink  
MSDS Number :031-34W04BC  
Manufacture  
Company Name : Mimaki Engineering Co., Ltd  
Address : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan  
Telephone No. : +81-268-64-2413  
Importer/Distributor Established in USA  
Company Name : MIMAKI USA. INC.  
Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A  
Telephone No. : 1-678-730-0100  
Emergency Telephone No. : +81-268-64-2413

## 2. Hazards Identification

Emergency Overview : Ink component is a blue liquid that may cause eye irritation. Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water. Keep out of reach of children.

Potential Health Effects

Inhalation : Intentional exposure to ink vapors may cause respiratory irritation.

Eye Contact : Ink contact with eye may be irritating.

Skin Contact : Ink contact with skin may cause irritation, swelling, or redness. It is not expected to cause an allergic skin reaction.

Ingestion : May cause upset stomach.

Carcinogens : Not available.

Potential Environmental Effects : Not available.



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### 3. Composition / Information On Ingredients

No	Chemical Name	Wt%	CAS No.	Chemical Formula
1	Proprietary dyes and pigments	10-15	Trade Secret	Trade Secret
2	Proprietary organic materials	25-30	Trade Secret	Trade Secret
3	Water	balance	7732-18-5	H <sub>2</sub> O

### 4. First Aid Measures

- Inhalation : Remove subject to ventilated fresh air. Consult physician if necessary.
- Eye Contact : Immediately flush with room temperature, low pressure, and clean water for at least 15 minutes. Seek medical attention if eye irritation continues.
- Skin Contact : Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if irritation continues.
- Ingestion : Seek medical advice; and attention if stomach continues to be upset.
- Protection To First-Aiders : Not available.

### 5. Fire Fighting Measures

- Flammable Properties : Not flammable.
- Extinguishing Media : Dry chemical or carbon dioxide.
- Fire Fighting : No special fire fighting procedures are required other than Instructions
- Instructions : breathing apparatus. No special explosion hazards are known.

### 6. Accidental Release Measures

- Personal Precautions : No eye or skin protection required during clean-up. Use proper ventilation.
- Land Spill : If a spill occurs, use sponges to wipe-up ink, and then rinse area with damp cloth. Place waste in closed container for disposal.
- Water Spill : Do not dispose of waste to the sewer.

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### 7. Handling And Storage

- Handling : Keep out of reach of children and do not drink ink. Do not dismantle cartridge. Make sure cartridge is dry before insertion into printer housing.
- Storage : Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store cartridges with oxidizing agents or explosives.

### 8. Exposure Controls / Personal Protection

Exposure Limit Values : Not available.

#### Exposure Controls

##### Occupational Exposure Controls

Engineering Controls : Not special measures required.

##### Personal Protection

Respiratory Protection : Not required under suitable use as setting the cartridge on the printer; however, self-contained breathing apparatus or organic canister mask is sufficient when used for work.

Hand Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.



Gloves

Eye Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing safety goggles is sufficient.



Safety Glasses

Skin Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.



Protective Apron

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Environmental Exposure Controls

: Not established.

### 9. Physical And Chemical Properties

Appearance	- Physical state	: liquid
	- Colour	: Blue
Odour		: None
pH		: 8.0-9.5 (20 degree C)
Boiling Point / Boiling Range		: Not available.
Melting Point / Merging Range		: Not available.
Flash Point		: Not detected until 95 degree C (closed cup, ASTM D3278)
Flammability(solid, gas)		: Not available.
Relative density		: 1.00-1.10 (20 degree C)
Solubility		: Not available.
Water solubility		: Complete
Viscosity		: less than 5 mPa · s(20 degree C)
VOC		: 190 g/l

### 10. Stability And Reactivity

Conditions To Avoid	: High and freezing temperatures.
Stability	: Stable under temperature.
Materials To Avoid	: Oxidizers and explosives
Hazardous Reactions/	: None
Decomposition Products	

### 11. Toxicological Information

Acute Toxicity	Oral LD <sub>50</sub>	Dermal LD <sub>50</sub>	Inhalant LC <sub>50</sub>
	No data available.	No data available.	No data available.
Eye Irritation	: Minimal irritating (Rabbits, OECD 405)		
Skin Irritation	: Not available.		



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Sensitization : Not available.  
Mutagenicity : No data available.  
Carcinogenicity : Not contain any substances listed in IARC Monographs(1,2A and 2B)

### 12. Ecological Information

Ecotoxicity : No data available on the adverse effects of this ink on the environment.  
Persistence And Degradability : No data available on the adverse effects of this ink on the environment.  
Bioaccumulative Potential : No data available on the adverse effects of this ink on the environment.  
Other Adverse Effects : No data available.

### 13. Disposal Considerations

Disposal should be in accordance with federal, state, and local requirements.

Do not dump this product into sewers, on the ground or into any body of water.

### 14. Transport Information

UN Class/UN Number : Not applicable.

### 15. Regulatory Information

TSCA Section 4(a) Final : Not regulated.  
Test Rules Regulated  
TSCA Section 8(a) : Not regulated.  
Preliminary Assessment Information Rule(PAIR)  
TSCA Section12(b) : Not regulated.  
One-Time Export Notification Regulated  
California Proposition 65 : Not regulated.



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### 16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.

#### Revision history

Version	Date	Content
1.0	Apr 11, 2008	First issue.