

CUTTING PLOTTER

# CG-SR III Series

## CG-60/100/130SR III

# Mimaki™

Product Brochure

## Extreme curve cutting speed



### High Productivity

#### Up to 2 times the curve cutting speed\*

The production speed of complicated cutting tasks has improved greatly.

\* Compared with CG-SRII series



### Accurate Contour Cutting

#### Ideal for creating seals

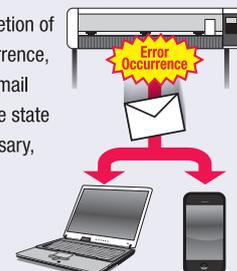
“Continuous Crop Mark Detection” enables the continuous contour cutting of nested data. The new “Segment Correction Function”, which detects intermediate crop marks, enables accurate contour cutting of long-length prints. Furthermore, the original “Half Cut Function” enables easy removal of the nested data.



### Remote Monitoring

#### Event Notification Function

Events, such as completion of cutting and error occurrence, are sent to a preset e-mail address. Monitoring the state of machine is unnecessary, enabling unattended operation.



# CUTTING PLOTTER

## CG-SR III Series

### CG-60/100/130SR III

Affordably priced but technologically advanced. Achieve the highest return on your investment.

#### Wider Application Possibilities

With a best-in-class cutting pressure of 500g, the range of materials for various applications is increased.

Clamp pressure can be switched in two levels in order to cover a wide range of sheets including thick materials.

The optional sheet basket enables stable long-length cutting.

#### Two dedicated software (FineCut9 and Simple Cut) provided as standard

**NEW!** **Fine Cut 9** for Illustrator®  
**Fine Cut 9** for CorelDRAW

**Simple Cut**



**No CD required!** The software can be downloaded from Mimaki's website!  
Plug-in cutting software for Adobe Illustrator creates contour cutting data from images and performs split cutting with tiling function for higher cutting needs.

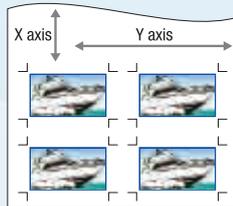
Fonts, templates, and decorated characters are pre-installed to allow cutting plotter beginners to easily create POP items and signs.

#### User-friendly with Various functions

##### Continuous Crop Mark Detection

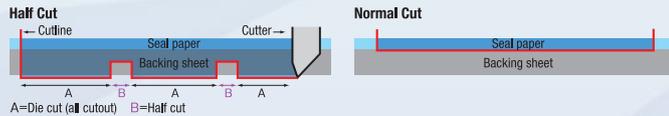
Crop marks are automatically and continuously detected. Printed graphics are accurately contour cut due to the compensation for image distortion. The detection of a maximum of 4 crop marks provides a precision finish.

Nested data which is continuously arranged in the directions of X-axis and Y-axis is cut by automatically making corrections.



##### Half Cut Function

Cutting printed graphics while leaving a few joints make it possible to cut figures, designs from substrates with backing sheets, fold lines for POP, and many other applications.

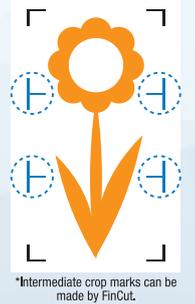


##### Segment Compensation

Intermediate crop marks of the feed direction are detected, enabling four-point corrections for each segment. This leads to accurate, long-length cutting, even if the image is distorted.

##### User Upgrade of Firmware

A tool for keeping the firmware up-to-date is provided. The upgrade can be done quickly and easily by the user, thus ensuring the firmware is in the latest condition.



##### Other Functions

- Division Cut Function** Division cut of data larger than sheet width.
- Overcut Function** Minimize uncut portions by overlapping the starting and ending point.
- Larger LCD** 3-inch LCD (liquid crystal display) ensures easy operation.
- Ethernet Connection** Network control via integration into office LAN.

#### Specifications

Item	CG-60SRIII	CG-100SRIII	CG-130SRIII
Acceptable sheet width	90~740 mm (3.5"-29.1")	90~1,250 mm (3.5"-49.2")	90~1,550 mm (3.5"-61.0")
Effective cutting area	606mm×51M (23.9"×167.3")	1,070mm×51M (42.1"×167.3")	1,370mm×51M (53.9"×167.3")
Maximum speed	Cutting: 70 cm/s, Moving: 100 cm/s		
Adjustable speed range	1 - 10 cm/s (1 cm/s step adjustment), 0.4 - 3.9"/s (0.4"/s step adjustment) 1 - 70 cm/s (5 cm/s step adjustment), 0.4 - 27.6"/s (2.0"/s step adjustment)		
Mechanical resolution	X direction: 2.5 μm, Y direction: 5 μm		
Command resolution	25 μm or 10 μm (MGL-IIC) / 100 μm, 50 μm (MGL-Ic1)		
Repeatability*1	± 0.2 mm / 2 M		
Effective Repeatability*2	586 mm × 2 M	1,050 mm × 2M	1,350 mm × 2M
Maximum pressure	500g		
Range of down pressure	Cutter: 10 - 20 g (2 g step), 20 - 100 g (5 g step), 100 - 500g (10g step) Pen: 10 - 20 g (2 g step), 20 - 100 g (5 g step), 100 - 150g (10 g step)		
Acceptable sheet*2	Vinyl sheet, Fluorescent type vinyl sheet, Reflective sheet, Rubber sheet		
Acceptable tool*3	Cutter, Ball-point pen		
Type of command	MGL-IIC / MGL-Ic1		
Interface	USB2.0, RS-232C, Ethernet		
Receiver buffer size	27 MB Standard (When sorting, 17 MB)		
Operational environment	5 - 35 degC (41 - 95 degF), 35 - 75% (RH), Non-condensation		
Power requirement	AC 100 V - 240 V, 145 VA or less		
Dimensions (W x D x H)	1,030×430×335mm (40.6"×16.9"×13.2") 1,030×430×1,185mm*4 (40.6"×16.9"×46.7")*4	1,530×580×1,150mm (60.2"×22.8"×45.3")	1,830×580×1,150mm (72.0"×22.8"×45.3")
Weight	24kg (52.9lb.)	41kg (90.4lb.)	46kg (101.4lb.)
Stand	Optional equipment	Standard equipment	Standard equipment

\*1 Except for media expansion and contraction due to temperature.  
\*2 Operated with Mimaki specified media, cutter and cutting conditions. Thickness of rubber and its cutting speed are limited.  
\*3 Our dedicated cutter blade and specified commercial ball-point pens are available. (Drawing quality of ball-point pen is not warranted)  
\*4 When equipped with the optional stand (OPT-0231)

#### Supplies & Options

Item	Quantity	Item-No
Standard blade for vinyl	3	SPB-0030
Blade for vinyl	3	SPB-0001
Blade for small character	3	SPB-0003
Blade for reflective sheet	2	SPB-0006
Blade for fluorescent sheet	3	SPB-0007
Blaabe set(rubber sheet)	3	SPB-0084
Cutter holder	1	SPA-0090
Pen adaptor	1	SPA-0169
Refill type pen adaptor	1	SPA-0183
Refill lead for Mitsubishi ball-point pen	10	SPC-0726
Stand for CG-60	1	OPT-C0235
Sheet basket 60	1	OPT-C0234
Sheet basket 100	1	OPT-C0232
Sheet basket 130	1	OPT-C0233
Roll shaft 100	1	OPT-C0223
Roll shaft 130	1	OPT-C0224



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