### Raster Link 7

Improves reproducibility of special effects (such as transparency) of PDF data Increases RIP processing speed of PDF data by 25% on average Prints out the variable data by Variable print function

JigLink function enables jig management by bar code



mproves	ett	ICI	anc\

Supply Item

### Automation of printing processes

### Adaptable to "Mimaki Device Language (MDL)" to realize automation of printing processes

Using MDL commands allows you to automate printer control, job management, and workpiece conveying device operation from an external device



Remark

refer to the separate MDL of ual included in the SDK When using MDL of Please note that machine failures due to MDL commands may not be covered by our warranty

For INDUSTRIAL PRODUCTS

**High-Performance** Flatbed UV Inkjet Printer

ltem		UJF-7151 plusII	
Print head		On-demand piezo head	
Print resolution	on	600 dpi / 900 dpi / 1200 dpi / 1800 dpi	
	Туре	UV curable ink LH-100 / LUS-120 / LUS-350 / MUH-100-Si / PR-200	
Ink	Color	C/M/Y/K/Lc/Lm/W/Pr/Cl/Si	
	Ink supply	1 L / 250 ml / 200 ml bottle supply method*	
Maximum prin	table area	710 × 510 mm	
	Size	710 × 530 mm (28 × 20 in) or less	
Media	Thickness	153 mm (6 in) or less	
	Weight	30 kg (66 lb) or less	
Interface	I	USB2.0 / Ethernet (10 BASE / 100 BASE / 1000 BASE)	
Certifications		VCCI-Class A, FCC-Class A, IEC62368-1, ETL CE Mark (EMC Directive, Low Voltage Directive, Machinery Directive) CB Report, RoHS REACH, ENERGY STAR, EAC, RCM	
Power supply		Single phase AC 100-240 V, 50/60 Hz	
Power consu	nption	1,300 VA or less	
	Temperature	15 - 30 degC (59 - 86 degF)	
	Humidity	35-65% Rh (No condensation)	
Operational environment	Recommended temperature range for stable operation	20 - 25 degC (68 - 77 degF)	
	Allowable range of temperature change	±10 degC/h or less	
	Dust level	Equivalent to a general office floor level	
Dimensions (W×D×H)		2,203 × 1,572 × 1,293 mm (87 × 62 × 51 in)	
Installation area		2,803 × 2,580 mm (110 × 102 in)	
Main unit weight		330 kg (728 lb) Base stand weight is included.	
RIP Software		RasterLink7 (provided as standard software)	

I	-	Oyan	LITIOU-C-DA	
100-Si / PR-200		Magenta	LH100-M-BA	1
		Yellow	LH100-Y-BA	1
		Black	LH100-K-BA	1L bottle
		White	LH100-W-BA	TL Dottie
		Clear	LH100-CL-BA	1
		Light Cyan	LH100-LC-BA	1
	LH-100	Light Magenta	LH100-LM-BA	1
	LH-100	Cyan	LH100-C-B2	
		Magenta	LH100-M-B2	1
		Yellow	LH100-Y-B2	
		Black	LH100-K-B2	
		White	LH100-W-B2	250ml bottle
SE)		Clear	LH100-CL-B2	1
		Light Cyan	LH100-LC-B2	1
		Light Magenta	LH100-LM-B2	1
ctive) CB Report, RoHS,		Cyan	LUS12-C-BA	
		Magenta	LUS12-M-BA	1
		Yellow	LUS12-Y-BA	1
		Black	LUS12-K-BA	
		White	LUS12-W-BA	1L bottle
		Clear	LUS12-CL-BA	1
		Light Cyan	LUS12-LC-BA	1
	LUS-120	Light Magenta	LUS12-LM-BA	1
	LUS-120	Cyan	LUS12-C-B2	
		Magenta	LUS12-M-B2	1
		Yellow	LUS12-Y-B2	1
		Black	LUS12-K-B2	250ml bottle
		White	LUS12-W-B2	250mi bottie
		Clear	LUS12-CL-B2	1
		Light Cyan	LUS12-LC-B2	1
		Light Magenta	LUS12-LM-B2	1
		Cyan	LUS35-C-BA	
		Magenta	LUS35-M-BA	1
	LUS-350	Yellow	LUS35-Y-BA	1L bottle
	LU3-350	Black	LUS35-K-BA	IL bottle
		White	LUS35-W-BA	
		Clear	LUS35-CL-BA	1
	MUH-100-Si	Silver	MUH-10-Si	1 bottle
	LI Primor DD	200	PR200-Z-BA	1L bottle
	IJ Primer PR-200		PR200-Z-B2	250ml bottle
	Flushing liqu	id 07	FL007-Z-BA	1L bottle
	Maintenance	15 100ml bottle	ML015-Z-B1	100ml bottle

ML015-Z-K1

Item No

LH100-C-BA

#### Options

Item	Item code	Remark
Pilot lamp	OPT-J0398	Indicator light
Vacuum unit	OPT-J0419	Additional vacuum
UJF-7151 plusll OP Ionizer	OPT-J0518	To eliminate static electricity
UJF-7151 plusll Full cover OP	OPT-J0520	For noise reduction, safety, dust control
OP Air filter	OPT-J0515	
Kebab Mkll L	OPT-J0433	For printing on cylindrical materials

### A Safety notice:

Maintenance 15 kit

This product is equipped with UV irradiation equipment. Please pay attention to the following notes in order to use safely.

\* GREENGUARD Gold-certified inks are LH-100 and LUS-120.

•As physical properties of ink (adhesion, weather resistance etc.) are different depending on media, please be sure to have a print test in advance •Depending on the application, primers, other surface treatment or surface protection such as lamination may be necessarv.

•Do not look directly into the UV light source nor place your hand, or expose your skin directly to the UV light source. Depending upon print mode, some VOC emittance from printed parts not yet cured and hardened may occur
In addition, please be sure to read and follow the instructions and guidelines of the manual carefully.

Maintenance kit with 2 pcs. of 100ml bottle

Some of the samples in this catalog are artificial renderings. Specifications, design and dimensions stated in this catalog may be subject to change without notice (for technical improvements, etc). The corporate names and merchandise names written on this catalog are the trademark or registered trademark of the respective corporations. Inkjet printers print using extremely fine dots, so colors may very slightly vary after replacement of the printing heads. Also note that if using multiple printer units, colors could vary slightly from one unit to other unit due to slight individual differences. The specifications described in this catalog are as of October 2021.



mimaki.com

Inks and substrates:

### Mimaki Global Network

- MIMAKI USA, INC. USA
- MIMAKI BRASIL COMERCIO E IMPORTACAO LTDA Brazil
- MIMAKI INDIA PRIVATE LIMITED India MIMAKI ENGINEERING (TAIWAN) CO.,LTD.
- Taiwan Singapore MIMAKI SINGAPORE PTE. LTD.
- Europe MIMAKI EUROPE B.V. Indonesia PT. MIMAKI INDONESIA Australia MIMAKI AUSTRALIA PTY. LTD. SHANGHAI MIMAKI TRADING CO.,LTD. China Thailand MIMAKI (THAILAND) CO.,LTD.

DB20320-01	





2182-3 Shigeno-Otsu, Tomi-city, Nagano 389-0512, Japan TEL:+81-268-64-2281













# Amazing quality, Blazing speed, Uncompromising versatility.

A high-performance model equipped with unparalleled diverse functions and realizing extremely high image guality, high speed and high precision

## **Optional 8-head/staggered arrangements** New!

With an 8-head arrangement, you can select either 6 + 2 stagger (6C + 2SP) or 4 + 4 stagger (4C + 4C/4SP).

Head arrangement	Color set	Features	
6 + 2 stagger	6C + 2SP	High-quality printing with two spot colors added to the 6 colors C, M, Y, K, Lc and Lm	
4 + 4 stagger	4C + 4C	High volume production with high speed printing due to doubling the four colors C, M, Y and K	
4 + 4 stagger	4C + 4SP	Four colors C, M, Y and K as well as four spot colors enhance functionality and expressiveness.	
6 + 2 stagger (6C + 2SP) 4 + 4 stagger (4C + 4C/4SP)			



The six-color configuration including light colors (Lc and Lm), enables beautiful non-grainy printing with

6 + 2 stagger (6C + 2SP)

natural, elegant gradations.

Head configuration is selectable at the time of installation, and later modification is also possible Our service personnel perform such modifications.

### Mimaki Fine Diffusion 2 (MFD2) - Technology-based high image quality - New!

Japan Patent No. 5230816

The image processing function RasterLink 7 carries out hybrid image processing combining the commonly-used "pattern dither method" and "error diffusion processing." Before printing, the RIP software processes the image data using MFD2, which suppresses noise and color unevenness and realizes beautiful prints.



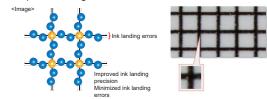
## High-definition printing - 1800 dpi maximum - New!

Equipped with 1800 × 1800 dpi mode<sup>\*1</sup>

Even detailed drawings and extremely fine text are reproduced beautifully and precisely.

### Precision ink landing

Strengthened printer body structure reduces vibration during printing, allowing ink droplets ejected from the print head to land more precisely. This reduces color unevenness that occurs in solid areas and realizes sharpness of edges and fine lines.



#### **Ball screw mechanism** - A structure for realizing high-definition printing -

Ball screws located at both sides (x-axis) of the print table stabilize table drive during printing and help produce beautiful prints. Ball screws are also used at the z-axis side to drastically increase the load bearing capability of the table to 30 kg, allowing the use of heavy media and high precision iigs for industrial applications.

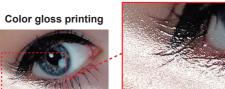


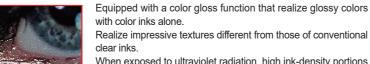
\*1: 1800 dpi is only available for 6C + 2SF

### Color gloss function - Glossy texture realized without using a clear ink! - New!

Conventional printing







Realize impressive textures different from those of conventional

When exposed to ultraviolet radiation, high ink-density portions become hardened to a glossy tone, and low ink-density portions become hardened to a mat tone. Unlike convetional clear ink printing, a just one time printing is very effective.

Depending on the media and data, an adequate effect may not be possible so carry out test printing in advance

## High production - High-speed printing with a maximum output speed of 8.0m<sup>2</sup>/h - New!

When light colors (Lc and Lm) and associated features are not equipped, selecting the CMYK stagger arrangement (4C + 4C), increases printing speed to nearly twice that of the UJF-7151 plus.

Model	Head	Mode	Resolution
	4C + 4C (CMYK) (CMYK)	Draft	600×600
		Production	600×600
		Standard	600×900
		Quality	1200×1200
UJF-7151 plusll	6C + 2SP	Draft	600×600
		Production	600×600
		Standard	600×900
		Quality	1200×1200
		High Quality	1800×1800 <sup>*2</sup>
UJF-7151 plus		Draft	600×600
	4C + 2SP	Production	600×600
		Standard	600×900
		Quality	1200×1200

Printing speed: Common to one-layer printing (color or layers only) and two-layer printing (color + features) (4C + 4C: one layer only)

## Highly functional inks realize a variety of expressive effects and printing stability

### Silver ink

expressiveness.

Using the "Mimaki Metallic Control (MMC)" printing technology enables gloss-tone and mat-tone metallic printing. The superimposition of color inks enables color metallic printing and high value-added

the basic color on transparent or deep-color media makes full-color images more vivid. Clear ink printing enhances decorative effects such as mat, gloss and texture.

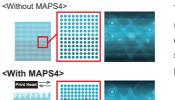




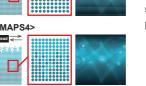
### Mimaki's reliable stabilizing function ensures high-definition printing

### MAPS 4 (Mimaki Advanced Pass System 4)

Banding (horizontal stripes) and uneven color are reduced to realize smooth prints by printing pass boundaries gradationally. Based on printing conditions such

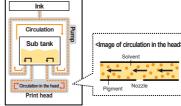


as media/ink type and resolution, the most suitable gradation pattern is automatically selected and printed.



### Ink circulation mechanism inside the head - Prevention of ink pigment precipitation -

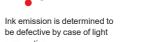
Every head is equipped with an ink



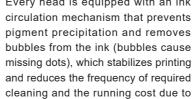
### NCU (Nozzle Check Unit)

cleaning.

The sensor automatically detects the nozzle condition. When the NCU detects a missing nozzle, it automatically performs cleaning to solve the problem.



be defective by case of light permeation





Print head

Pass	Print speed
6	8.0m²/h
8	6.0m²/h
12	4.0m²/h
16	2.0m²/h
6	4.4m²/h
8	3.2m²/h
12	2.2m²/h
16	1.1m²/h
24	0.6m²/h
6	4.2m²/h
8	3.1m²/h
12	2.1m²/h
16	1.0m²/h
eatures	) (4C + 4C; one laver only) *2; Only in the case of 6C + 2SP

### White ink and clear ink

Printing with high-concentration white ink as

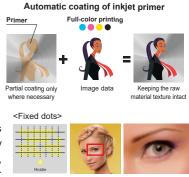


### Variable dots

Three different ink dot sizes (6 pl minimum) are selectively ejected to enable less grainy, smooth, high-quality color printing

### Inkjet primer

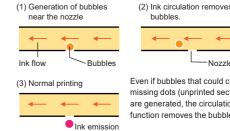
A primer that enhances ink adhesion to glass, metal, or surface-treated material. Because primer coating simultaneously with color printing is possible, the primer can be placed only on those portions requiring it. Placing primer only where it is required without manual work is possible, making the most of the texture of raw material and realizing beautiful finishes



#### <Variable dots



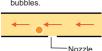
#### Self recovery by ink circulation



### NRS (Nozzle Recovery System)

If there is a nozzle problem that cannot be solved by cleaning, it automatically replaces the defective nozzle with an alternate one for each nozzle, which enables continuous printing without lowering printing speed.

The system is automatically controlled based on the information provided by the NCU. NRS may be unusable in some print modes



Even if bubbles that could cause missing dots (unprinted sections) are generated, the circulation function removes the bubbles



A defective nozzle that emits no ink is substituted with an alternate nozzle