# Oi Highest cutting speed in its class

Achieves a maximum cutting speed of 100 cm/sec, which is suitable for high-end machines (approximately double that of our conventional machines)

Give a shape to your ideas right away. It contributes to the efficiency of your cutting business.



# ©2 High-quality V-cut

The height accuracy of the entire table is automatically scaned at the time of installation and tracked during cutting.

V-cut quality is uniform across the entire work table with a maximum length of 5 m.



Sign display standard size 4x8 board

Maximum cutting size 1,300mm × 2,540mm

os 3 table sizes in line-up

CFX-2513

Toggle cutting of 4x8 plates greatly improves processing efficiency

Maximum cutting size 3,190mm × 2,540mm

CFX-2531

Processing of sign banners and packages up to 5m long Maximum cutting size 5,080mm × 2,540mm

CFX-2550

#### ■Supply Lis

| Tool                    |   | Product name   | Number    | Features   | Remarks                |
|-------------------------|---|--|-----------|--|------------------------|
| Flat blade tool         | T04 Ho  | lder (Included with a tool)  |           |  |                        |
| FBT                     |   | High-speed steel blade 30°   | SPB-0043  | Blade thickness 0.4mm / Suitable for relatively soft materials.  | 40 sheets<br>x 5 cases |
|                         |   | High-speed steel blade 45°   | SPB-0044  | Blade thickness 0.4mm /Materials: natural rubber, CR rubber, NBR rubber, silicon rubber, urethane rubber, cloth-filled rubber, rubber-filled cork, synthetic leather               | 3 pieces               |
|                         |   | Carbide blade 30°  | SPB-0045  | Blade thickness 0.4mm / Ideal for cutting relatively hard materials and cutting that requires machining accuracy.  | 3 pieces               |
|                         |   | Carbide blade 30°DLC   | SPB-0080  | Applied a diamond coating on SPC-0045 to improve durability.   | 3 pieces               |
|                         |   | Carbide blade 45°  | SPB-0093  | Blade thickness 0.4mm / Ideal for cutting relatively hard materials and cutting that requires machining accuracy.  | 3 pieces               |
|                         |   | Titanium coated blade 30°  | SPB-0047  | Blade thickness 0.4mm / Ideal for cutting materials that require more durability than carbide blades.  | 1 pieces               |
|                         | T06 Holder (Included with a tool)  Carbide design blade 30° |  |           |  |                        |
|                         |   |  | SPB-0051  | Carbide blade capable of cutting materials up to 0.6mm / 10mm blade thickness.   | 3 pieces               |
|                         |   | Joint sheet carbide blade  | SPB-0063  | Carbide blade for joint sheets, capable of cutting up to 10 mm material.   | 3 pieces               |
| Reciprocating           | Recipro   | ocating cutter blade holder S06  | SPA-0343  |  |                        |
| tool                    |   | Carbide blade 2°   | SPB-0064  | Blade thickness 0.6mm / Reciprocating cutter blade developed mainly for cutting foam, suitable for cutting foam up to 20mm.  | 5 pieces               |
|                         |   | Carbide blade 7×15   | SPB-0075  | Cutting blade for rubber can cut up to 15mm.   | 5 pieces               |
|                         | Recipro   | Carbide blade 30° SPB-0045 Blade thickness Carbide blade 45° SPB-0093 Blade thickness Titanium coated blade 30° SPB-0047 Blade thickness Titanium coated blade 30° SPB-0051 Carbide blade 4  Carbide design blade 30° SPB-0051 Carbide blade 6  Doint sheet carbide blade SPB-0063 Carbide blade 6  Carbide blade 2° SPB-0064 Blade thickness suitable for cut 6  Carbide blade 7×15 SPB-0075 Cutting blade 6  Carbide blade 7×15 SPB-0075 Cutting blade 6  Carbide blade 17° SPB-0055 Blade thickness suitable for cut 7  Carbide blade 17° SPB-0055 Blade thickness suitable for cut 8  Carbide blade 17° SPB-0083 Durable recipro suitable for cut 8  Carbide blade 17° SPB-0083 Durable recipro suitable for cut 8  Carbide blade 25×5 SPB-0077 Reciprocating 6  Carbide blade 25×5 SPB-0078 Diamond coate 8  Carbide blade 25×5 F DLC SPB-0079 Based on SPB-10 SPB-0079 Blade thickness suitable for cut 8  Carbide blade 25×5 F DLC SPB-0079 Based on SPB-10 SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Based on SPB-10 SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0079 Blade thickness suitable for cut 9  Carbide blade 25×5 F DLC SPB-0094 Reciprocating 6  Carbide 2°×20mm SPB-0094 Reciprocating 6  Cutter blade de 10° |           |  |                        |
|                         |   | 20mm blade   | SPB-0055  | Blade thickness 0.6mm / Reciprocating cutter blade developed mainly for cutting corrugated board, suitable for cutting up to AB level.   | 10 pieces              |
|                         |   | Carbide blade 17°  | SPB-0065  | Blade thickness 0.6mm / Durable reciprocating cutter blade developed mainly for cutting corrugated board, suitable for cutting up to AB level.                                     | 5 pieces               |
|                         |   | Carbide blade 17°DLC   | SPB-0083  | Durable reciprocating cutter blade developed mainly for cutting corrugated board, suitable for cutting up to AB level.Diamond coating is applied to SPB-065 to improve durability. | 5 pieces               |
|                         | Reciprocating cutter blade holder L10                       |  | SPA-0345  | Reciprocating cutter developed for hard gaskets with a blade thickness of 0.6 mm / 3 mm or less, allowing cutting up to 5 mm thick.  |                        |
|                         |   | Carbide blade 25×5   | SPB-0077  | Reciprocating cutter developed for hard gaskets with a blade thickness of 0.6 mm / 3 mm or less, allowing cutting up to 5 mm thick.  | 5 pieces               |
|                         |   | Carbide blade 25×5_DLC   | SPB-0078  | Diamond coated blade thickness 0.6mm / SPB-0077 Improved durability.   | 5 pieces               |
|                         |   | Carbide blade 25×5 F DLC   | SPB-0079  | Based on SPB-0077 with a blade thickness of 0.6 mm and a flat blade of 0.8 mm at the tip, It is diamond coated to prevent burrs from forming.                                      | 5 pieces               |
|                         | Reciprocating cutter blade holder S10                       |  | SPA-0346  |  |                        |
|                         |   | 40mm blade (Carbide)   | SPB-0056  | Blade thickness 1.0 mm / Reciprocating cutter blade developed mainly for cutting foam, suitable for cutting foam up to 20 mm.  | 5 pieces               |
|                         |   | S10 Reciprocating cutter carbide 2°×50mm   | SPB-0094  | Reciprocating cutter blade capable of cutting materials up to 1.0 mm / 54 mm blade thickness.  | 5 pieces               |
|                         |   | S10 Reciprocating cutter carbide 2°×20mm   | SPB-0097  | Reciprocating cutter blade capable of cutting materials up to 20 mm. Cutting corrugated board at 10 cm/s with E35.   | 5 pieces               |
| V-cut tool<br>V45 / VAS | _   | V-cut blade  | SPB-0095  | Cutter blade developed for V-cut.<br>It can be used for both 45°/VAS and media up to 20 mm.  | 1 pieces               |
| _                       |   | 5.5kW/6.3kW vacuum unit  | OPT-C0249 | One unit for CFX-2513 and two units for other sizes must be purchased separately. Hose, power cable, and connection cable to the CFX main unit are included.                       | 1 set                  |
|                         | _   | Camera Unit  | OPT-C0252 | Required for cutting with registration marks or cutting reverse side of pre-printed materials. Included in all standard tool set models.   | 1 set                  |
|                         |   | Felt mat 2513  | SPC-0924  | Replacement felt mat for the front side of the processing table in sizes 2513, 2531, and 2550.   | 1 sheet                |
|                         |   | Felt mat For additional table  | SPC-0925  | Replacement machining table felt mat, for use on all machining tables except the front side of sizes 2531 and 2550.  | 1 sheet                |

#### ■Main Specifications

| Items   | CFX-2513  | CFX-2531            | CFX-2550            |  |  |  |
|---|---|---------------------|---------------------|--|--|--|
| Valid plotting area [X axis x Y axis]         | 1,300×2,540mm   | 3,190×2,540mm       | 5,080×2,540mm       |  |  |  |
| Settable material size [X axis x Y axis]      | 1,890×2,570mm   | 3,780×2,570mm       | 5,670×2,570mm       |  |  |  |
| Driving system                                | X/Y axis : AC servo Z/θ axis : DC servo   |                     |                     |  |  |  |
| Max. plotting height (Clearance at tool rise) | E12/E35/ E60: 54mm V45/VAS: 20mm FBT: 10mm C16/C26: 54mm C60: 20mm  |                     |                     |  |  |  |
| Max. material weight (no concentrated load)   | 50kg/ m² or less  |                     |                     |  |  |  |
| Command                                       | MGL-3C **HPGL standard  |                     |                     |  |  |  |
| Receiving buffer size                         | 22MB (16MB when sorting is active)  |                     |                     |  |  |  |
| Interface                                     | RS-232C / Ethernet  |                     |                     |  |  |  |
| Safety standards                              | VCCI classA, FCC classA, CE Marking, CB Report (EN62368) , UL62368-1, Machine directive, RoHS, REACH  |                     |                     |  |  |  |
| Power Specifications                          | CFX body: Single phase 200V-240V 50/60Hz 12A or less Vacuum unit OPT-C0249: Three phase 200V-240V 50/60Hz 30A or less (per one unit)  |                     |                     |  |  |  |
| Power consumption                             | CFX body : 2,880W or less   |                     |                     |  |  |  |
| Outer dimensions [W×D×H]                      | 4,050×2,150×1,500mm   | 4,050x4,050×1,500mm | 4,050×5,950×1,500mm |  |  |  |
| Main unit weight                              | 440kg   | 660kg               | 880kg               |  |  |  |
| Installation environment                      | Operation temperature : $5^{\circ}$ C $\sim$ 35 $^{\circ}$ C Operation humidity : $35\sim$ 75%Rh Accuracy Guaranteed Temperature : $20^{\circ}$ C $\sim$ 25 $^{\circ}$ C Operation humidity : $35\sim$ 65%Rh Temperature Gradient : $\pm$ 10 $^{\circ}$ C/h or less |                     |                     |  |  |  |
| Bundled software                              | FineCut/coat 9  |                     |                     |  |  |  |

• Some of samples in this catalog are artificial renderings. • Specifications, design and dimensions stated in this catalog may be subject to change without notice for technical improvements etc. • The corporate names and merchandise names written in this catalog are the trademark or registered trademark of the respective corporations. • Please note that descriptions and data in this catalog are as of November 2024.



Vietnam MIMAKI VIETNAM CO., LTD.

#### MIMAKI ENGINEERING CO., LTD.

2182-3 Shigeno-Otsu, Tomi-city, Nagano 389-0512, Japan TEL:+81-268-64-2281

Mimaki Global Network

USA MIMAKI USA, INC.
Brazil MIMAKI BRASIL COMERCIO E IMPORTACAO LTDA
India MIMAKI INDIA PRIVATE LIMITED
Taiwan MIMAKI ENGINEERING (TAIWAN) CO.,LTD.
Singapore MIMAKI SINGAPORE PTE. LTD.

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High speed & acceleration, a cutting plotter of its highest class

# Creativity Defines the Use









Switchable according to material and processing method Realizes high quality processing.



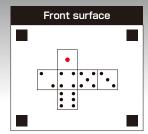
Cutting of hard materials with a specified depth of cut. Also, the creasing line in the direction Reduces ruled cracks and liner of the flow line of corrugated cardboard can be processed stably.

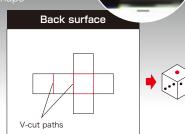


Creasing line processing with specified pressure is also possible. cracks in the width direction of softer corrugated board.

### Can be cut from the back to match the print surface

Camera unit (included in set-model 01~03) Registration marks and the media edge detection





After detecting the printed marks and media edge, the back side is cut.

### Up to 4 tools can be set at the same time.

Enhanced processing efficiency and variation!

No need to change tools and make adjustments when cutting different materials in succession.

\*Up to 3 types of processing tools can be selected in addition



\*4 is limited to the unit type and tools can be used.

# Tool **Set-Model** Additional tools can be purchased at any time as your business grows and applications expand.

Entry set model that allows maximize the use of minimal tools to start creating packages and general sign graphics

Set-Model 01 1 C - Model CFX-TD1 2513/2531/2550



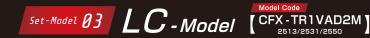
\*\*Our flatbed printer is required to print the materials. (sold separately)

# Set-Model 02 EC - Model (CFX TRIVAD2)

Choose from three "standard tool set models" to suit your cutting business!

With the addition of an electric reciprocator and V-cut, this set model supports overall packaging and fixture/display production by cutting various types of corrugated cardboards





This set model supports the production of sign graphics in general, including cutting of acrylic and aluminum composite panel with the addition of a router unit (for milling).

C26

CFX Series

TUT-15 unit x2 in attached



For TUT-30



VAS

unit

E12

### Two types of software can be operated even by beginners

Standard bundled software



The combination of Finecut/Coat9 and the mark sensor function enables high-precision cutting while correcting the tilt and distance of coordinates.

- Direct and easy cutting from Adobe Illustrator
- Multi-Cut function to cut the same area with different pressure and other conditions
- Automatic tiling-cut function to prevent overcutting of media
- ID Cut function automates cutting the printed materials

#### Optional software

Converts CAD data into optimum cutting data to maximize the capabilities of the cutting plotter.

- CAD data loading and cutting output
- Detailed cutting conditions can be set for industrial cutting, and database creation
- All pen output -Tracing function to reduce waste of expensive materials

### New features for the CFX series

Application Examples

Aluminum composite panel cutting

Channel sign

V-cut function

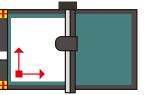
V-cut depth of cut can be adjusted and with one click. Triple cuts can be added with a single click. Easy post-processing after machining.

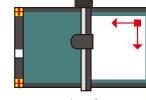


Provides a process that maximizes the convenience of the camera (optional)



Continuous processing without time loss in material setting (-2531, -2550 sizes supported)





Area 1

Area 2

# Tool Mounting Unit

TUT-15: Pressure 5~15kg TUT-30: Pressure 15~30kg

Weight approx. 6kg



## Tool List

Mounting Unit

| Tool Name                      | Electric reciprocating tools  | Electric reciprocating tools E35  | Electric reciprocating tools <b>E60</b>   | V-cut tool<br>V45 Type-S                       | V-cut tool VAS Type-S   | Flat blade tool <b>FBT</b>  | Creasing tools 16mm                               | Creasing tools 26mm  | Creasing tools 60mm  |
|--------------------------------|---|---|---|--|---|---|---|--|--|
| Ite m codes                    | OPT-C0272   | OPT-C0257   | OPT-C0258   | OPT-C0277                                      | OPT-C0278   | OPT-C0256   | OPT-C0261   | OPT-C0262  | OPT-C0263  |
| Tool Shape                     |   |   |   |  |   |   |   |  |  |
| Max. material<br>thickness     | 54mm  | 54mm  | 54mm  | 20mm   | 20mm  | T04 holder : 4.0mm<br>T06 holder : 6.0mm<br>(Holder included with tool) | 54mm<br>(Recommend : ~3mm)                        | 54mm<br>(Recommend : ~5mm)   | 20mm<br>(Recommend : ~15mm)  |
| Weight                         | 2.4kg   | 2.2kg   | 2.2kg   | 0.6kg  | 0.5kg   | 0.3kg   | 0.4kg   | 0.4kg  | 0.4kg  |
| Features                       | Amplitude 1.2mm /<br>Rotation speed 12000rpm,<br>cuts foam board and other<br>surfaces cleanly. | Amplitude 3.5mm /<br>Rotation speed 5500rpm<br>Cuts honeycomb boards<br>cleanly | Amplitude 6.0mm /<br>Rotation speed 5500rpm,<br>Newly designed blade<br>enables cutting of thick<br>sponges | Used for V-cut with 45 degree angle            | Variable angles in 5 positions without the use of special tools 0/15/22.5/30/45 degrees | Easy detachment of blades   | Roller shaped tool for creasing thin coated balls | Roller shaped tool for<br>creasing A type<br>corrugated cardboard<br>and polypropylene | Roller shaped tool for<br>creasing AA and AB<br>corrugated cardboard |
| Primary Supported<br>Materials | Foam board Coated polypropylene Honeycomb board AAA、AA、AB Corrugated cardboard                  | Coated polypropylene<br>Honeycomb board<br>AAA、AA、AB<br>Corrugated cardboard    | Sponge or other cushioning material   | Honeycomb board<br>AAA<br>Corrugated cardboard | Honeycomb board<br>AAA<br>Corrugated cardboard  | Coated cardboard A、B、E Corrugated cardboard                             | Coated cardboard<br>B、E<br>Corrugated cardboard   | Coated polypropylene<br>A Corrugated cardboard   | AAA、AA、AB<br>Corrugated cardboard                                    |

Use the tool mounting unit depending on the material to be processed. TUT-15: OPT-C0250 or TUT-30: OPT-C0271 Included in each CFX package